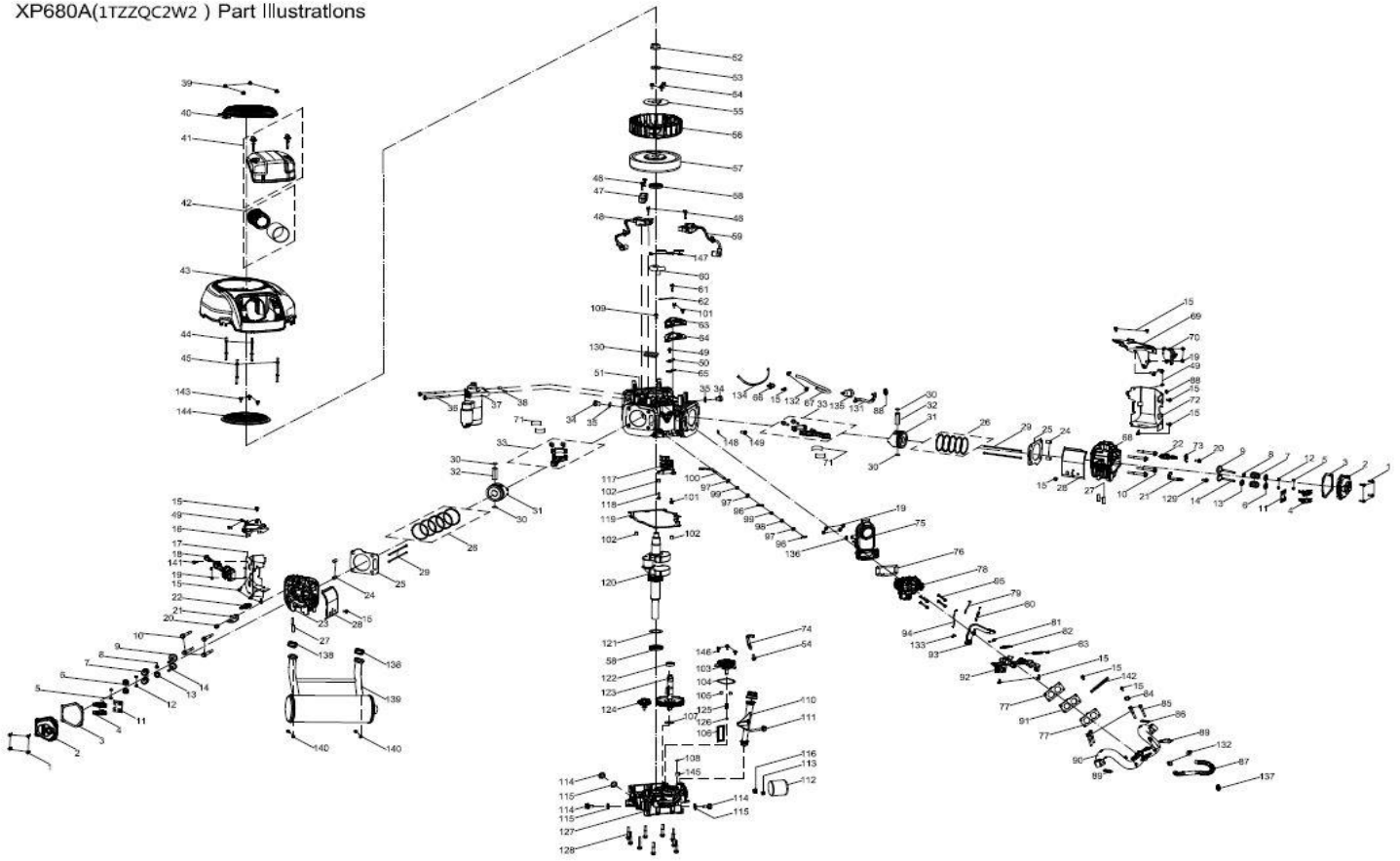


XP680A(1TZQC2W2) Part Illustrations



NO	Parts number	Name	Qty
1	100002459	Bolt, M6×22	8
2	100002333	Valve Cover	2
3	100010188	Gasket, Valve Cover	2
4	100004427	Rocker Arm Assembly	4
5	100004589	Valve Adjust Cap, Exhaust	4
6	100004516	Valve Spring Seat	4
7	100004573	Valve Spring	4
8	100004602	Intake Valve Seal	2
9	100004532	Intake Vavle	2
10	100051984	Bolt, M10×1.25×87	8
11	100004474	Rocker Arm Base	2
12	100004576	Valve Locker	8
13	100004575	Valve Spring Seat	2
14	100004555	Exhaust Valve	2
15	100011261-0004	Bolt, M6×12	15
16	100007131	Shroud, Right	1
17	100002443	Cylinder Head Baffle	1
18	100067571	Regulator	1
19	100011463-0002	Nut, M6	8
20	100010334	Bolt	2
21	100067693	Lift Hook	2
22	100009378	Spark Plug	2
23	100065065	Cylinder Head	1
24	100010562	Pin, φ12×20	4

25	100069541	sket, Cylinder Head	2
26	100003271	Piston Ring Set	2
27	100010387	Stud, M8×34	4
28	100007110	Shroud	2
29	100004405	Push Rod	4
30	100003221	Circlip	4
31	100059746	Piston	2
32	100059745	Piston Pin	2
33	100059747	Connecting Rod Assembly	2
34	100010278	Earth Bolt	2
35	100010474	Washer, $\phi 14 \times 1.5 \times \phi 22$	2
36	100011343-0002	Bolt, M8×110	2
37	100009806	Electric Starter	1
38	100010556	Pin, $\phi 10 \times 12$	2
39	100008477-0001	Nut, M6	4
40	100064522	Shroud	1
41	100050855	Air Filter Cover Assembly	1
42	100053086	Air Filter Element	1
43	100050853	Blower Housing	1
44	100062958	Stud, M6×112.5	2
45	100062957	Stud, M6×122	2
46	100011270-0002	Bolt, M6×30	2
47	100061259	Charging Coil	1
48	100009358	Ignition Module	1
49	100011260-0005	Bolt, M6×10	6
50	100056026	Oil Block	1
51	100065067	Crankcase	1
52	100011461-0001	Nut, M20×1.5	1
53	100010494	Washer, $\phi 20.5 \times 5 \times \phi 40$	1
54	100011550-0003	Bolt, M8×20	4
55	100007717	Cooling Fan Plate	1
56	100007041	Cooling Fan	1
57	100054201	Flywheel	1
58	100017626	Oil Seal, $\phi 38 \times \phi 58 \times 8$	2
59	100009357	Ignition Module	1
60	100053249	Breather Hose	1
61	100011269-0003	Bolt, M6×28	1
62	100009468	Wire Board	1
63	100069543	Breather Cover	1
64	100069542	Gasket, Breather Cover	1
65	100056025	Breather Valve	1
66	100000671	Clip	1
67	100017711	Fuel Hose, $\phi 6.3 \times \phi 12.5 \times 110$	1
68	100065066	Cylinder Head	1
69	100050839	Shroud, Left	1
70	100006102	Fuel Pump	1
71	100060101	Connecting Rod Bearing	4
72	100055769	Cylinder Head Baffle	1
73	100053081	Oil pipe bracket	1
74	100065819	Lift Hook	1
75	100050842	Intake Manifold	1
76	100005037	Gasket, Air Filter	1
77	100005943	Gasket, Carburetor	2
78	100058105	Carburetor	1
79	100050846	Throttle Linkage	1

80	100050847	Idle Spring	1
81	100006092	Choke Spring	1
82	100007904	Governor Spring	1
83	100007905	Governor Spring	1
84	100053080	Clip Base	1
85	100010853-0001	Bolt, M8×50	4
86	100056219	Clip	1
87	100017753	Fuel Hose, φ6.3×φ12.5×450	1
88	100021845	Spray Head Washer	2
89	100005640	Gasket, Intake Manifold	2
90	100050841	Intake Manifold	1
91	100005628	Insulator	1
92	100008185	Governor Gear Bracket Assembly	1
93	100055737	Governor Lever	1
94	100050845	Choke Lever	1
95	100010374	Stud, M6×92	4
96	100007989	Cotter Pin	2
97	100010456	Washer, φ8.5×2×φ15.8	3
98	100017631	Oil Seal, φ8×φ14×4	1
99	100010783	Bearing, HK081210	2
100	100007985	Governor Gear Shaft	1
101	100011264-0003	Bolt, M6×16	3
102	100010549	Pin, φ8×12	3
103	100063217	Oil Pump	1
104	100061247	Gasket, Oil Pump	1
105	100010547	Pin, φ8×8	2
106	100061246	Filter Screw	1
107	100010525	Washer, φ17.4×1×φ25.9	1
108	100010118	O-Ring, φ13.2×2.65	1
109	100011267-0003	Bolt, M6×22	1
110	100064474-0001	Dipstick	1
111	100011276-0003	Bolt, M6×55	1
112	100004087-0001	Oil Filter	1
113	100004048	Connection Pipe	1
114	100010279	Earth Bolt	3
115	100055511	Washer, φ20×1.5×φ26	3
116	100010277	Earth Bolt	1
117	100004500	Lower Rocker Arm	1
118	100011268-0003	Bolt, M6×25	3
119	100063218	Gasket, Crankcase	1
120	100061131	Crankshaft	1
121	100010531	Washer, φ38.5×1×φ54	1
122	100010709	Bearing, 6003	1
123	100004327	Camshaft	1
124	100008308	Governor Gear	1
125	100004032	Oil Pump Spring	1
126	100010937	Steel Ball, φ9.5	1
127	100003040	Crankcase Cover	1
128	100011330-0002	Bolt, M8×48	9
129	100011568-0001	Bolt, M8×16	1
130	100002570	Breather Filter Screen	1
131	100050856	Fuel Hose	1
132	100005136	Clamp	4
133	100008454	Choke Linkage Lock Clamp	1
134	100000568-0002	Tape, L=150mm	1

135	100009023	Fuel Filter	1
136	100005580	Intake Manifold Jacket	1
137	100009150	Fuel Hose Jacket	1
138	100006943	Gasket, Muffler	2
139	100006437	Muffler	1
140	100011453-0003	Nut, M8	4
141	100031911-0004	Bolt, M6×10	1
142	100000655	Clip	2
143	100011013-0001	Self-tappling Screw, ST5.5×25	3
144	100009920	Shroud	1
145	100058177	Pin, $\phi 14 \times 10 \times \phi 12.5$	1
146	100011265-0003	Bolt, M6×18	3
147	100055463	Cable Assembly	1
148	100063438	Washer, $\phi 10.5 \times 1.5 \times \phi 18$	1
149	100063313-0001	Bolt, M10×1×10	1